



FT92023 DRIVESHAFT CARRIER BEARING KIT
FORD F-250/350 SUPER DUTY

PARTS LIST:

Qua	Part #	Description
1	FT30349	Carrier Bearing
2	FT92023i	Instruction Sheet
1	FTREGCARD	Reg Card

TOOL LIST:

- Assorted Metric & Standard Wrenches & Sockets

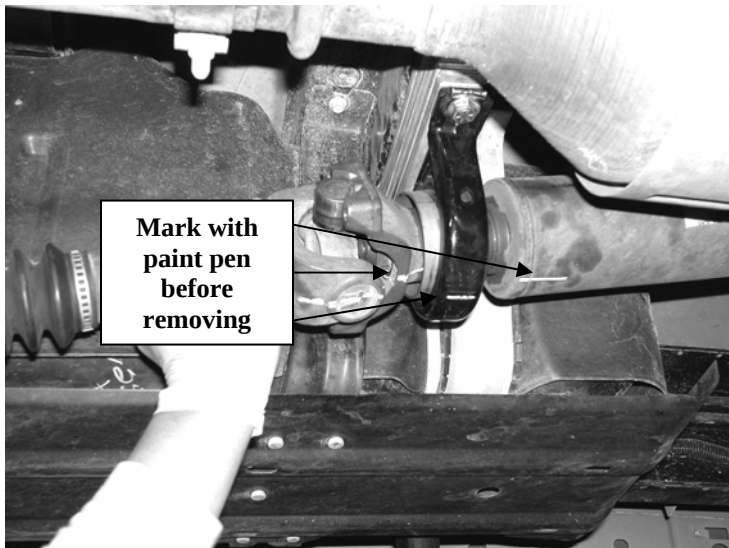
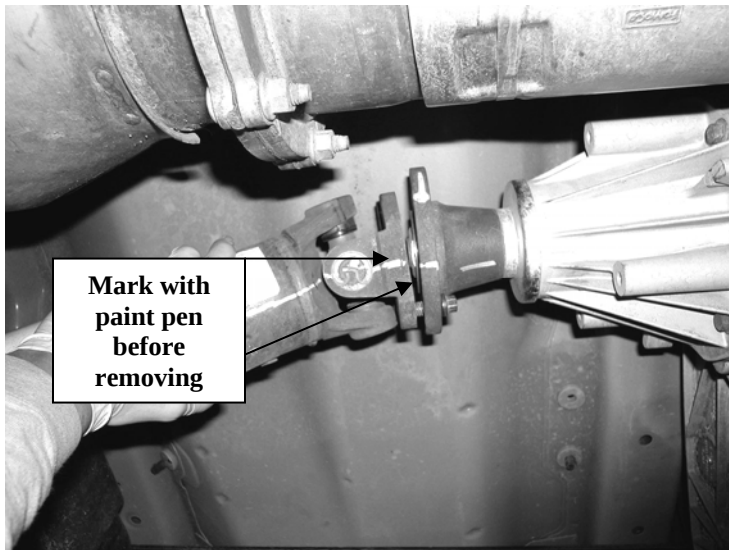
READ ALL INSTRUCTIONS THOROUGHLY FROM START TO FINISH BEFORE BEGINNING INSTALLATION.

THIS KIT CAN ONLY BE USED ON TRUCKS EQUIPPED WITH 2 PIECE DRIVE SHAFTS.

THIS KIT REQUIRES THE USE OF FT419 CARRIER BEARING SHIM KIT

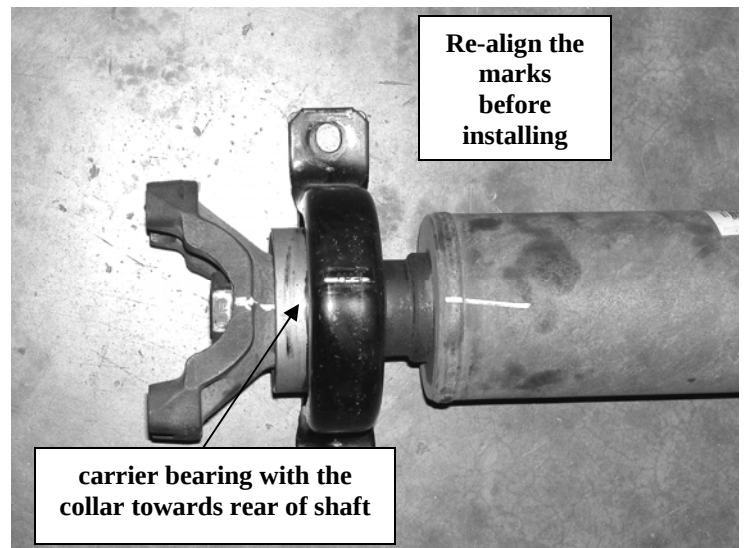
INSTRUCTIONS:

1. Disconnect the negative terminal on the battery. Make sure the truck is sitting on level ground. With the front and rear tires blocked, set the emergency brake and place the truck in neutral.
2. With a paint pen make a line from the Transfer Case output flange through to the front half of the drive shaft. Make a second line at the other end of the drive shaft through the carrier bearing and u-joint onto the second half of the two piece drive shaft. SEE PHOTOS BELOW.



3. Remove the four bolts holding the two piece drive shaft together, just behind the carrier bearing. Save the factory hardware. **Support the rear half of the drive shaft with a strap; do not let it hang without support.**

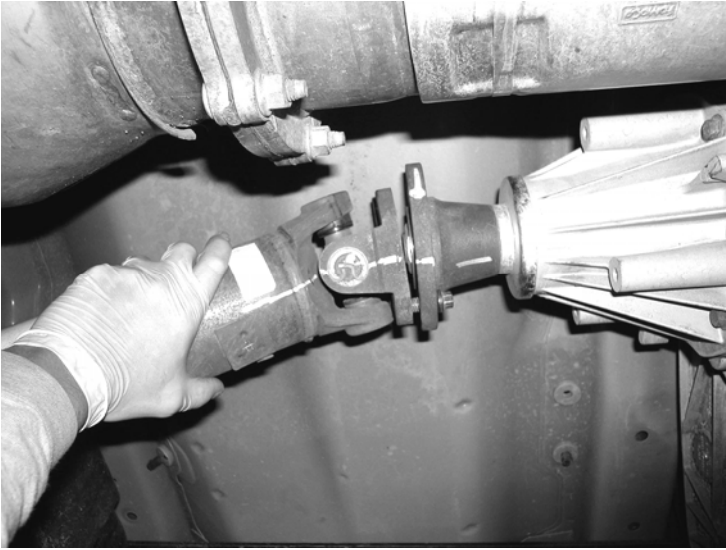
4. Remove the four bolts connecting the drive shaft to the transfer case. Save the factory hardware.
5. Remove the two bolts securing the drive shaft carrier bearing to the frame cross member.
6. Remove the nut holding the rear yoke to the front half of the drive shaft. Remove the yoke and factory carrier bearing.
7. Locate and install the new FT30349 carrier bearing with the collar facing the rear of the drive shaft. SEE PHOTO BELOW.



8. Re-align the marks on the drive shaft and the yoke and tighten the nut. SEE PHOTO BELOW.



9. Re-align the marks on the front of the drive shaft with the transfer case flange and re-install the factory hardware. SEE PHOTO BELOW.



10. Install required FT419 Carrier Bearing Shim Kit at this time and re-attach carrier bearing to the frame cross member. SEE PHOTOS BELOW AND NEXT COLUMN.



11. Re-align marks on front and rear drive shaft halves and re-attach with factory hardware. SEE PHOTOS BELOW.

