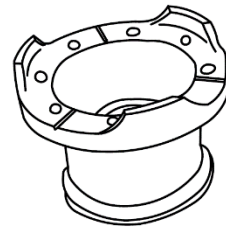


CONVERSION SHAFT INSTALL INSTRUCTIONS

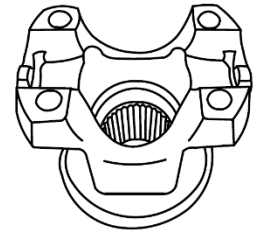
JEEP JK WRANGLER FRONT & REAR DRIVESHAFTS

1. Remove OEM driveshaft.
2. Remove OEM transfer case flange.
3. Install replacement transfer case yoke and torque to 90–130 ft-lb.
4. Bolt double cardan CV head to replacement transfer case yoke with supplied hardware using 1/2" socket.
5. After transfer case side is secure, bolt in flange at differential.

- Note: Must re-use the 4 bolts for the front differential end yoke.



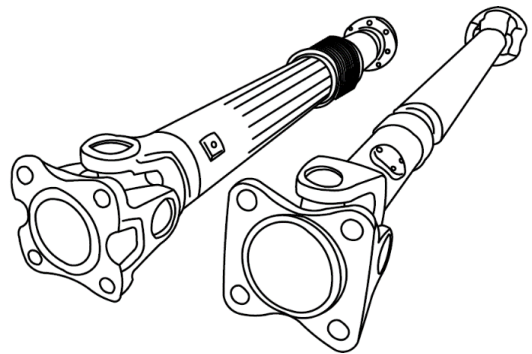
OEM Flange at T-case



Replacement Yoke at T-case

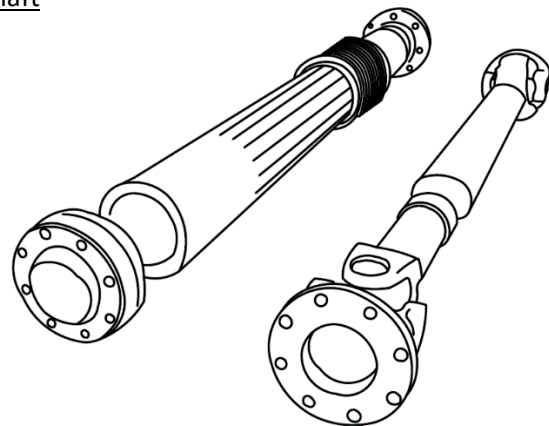
Front Shaft

OEM JK front shaft has a 4 bolt flange with a staked U-joint at front differential. The transfer case side has a 6 bolt GKN CV Joint. Our conversion shaft uses a 1310 flange at the front with a double cardan CV head at the transfer case. The replacement transfer case yoke and hardware are included. Front flange hardware can be re-used.



Rear Shaft

OEM JK rear shaft has 8 bolt GKN CV joints at both ends. Our conversion shaft uses an 8 bolt flange (new hardware included) at the rear differential with a 1310 double cardan CV head at the transfer case. The transfer case end yoke is also included with hardware.



****IMPORTANT****

DO NOT REMOVE PINION FLANGE. THIS CONVERSION WILL ONLY REQUIRE THE TRANSFER CASE FLANGE TO BE REMOVED AND REPLACED.



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