Assembly, Installation, Operation and Maintenance Instructions

REAR FLAT FENDER FLARES

Part Number: BR006T

60 - 180 minutes

Dealer / Installer:	Provide a copy of these instructions to the end user of this product. These instructions provide important operating and safety information for proper usage of this product. Demonstrate the proper use of the product with the end user. Have the end user demonstrate that they understand the proper use of the product.
End User: ⚠WARNING⚠	Read and follow all instructions included in this manual. Ask your Dealer / Installer for assistance if you do not understand the proper use of the product. Never remove any decals from the product. Failure to follow these instructions can result in injury or death.

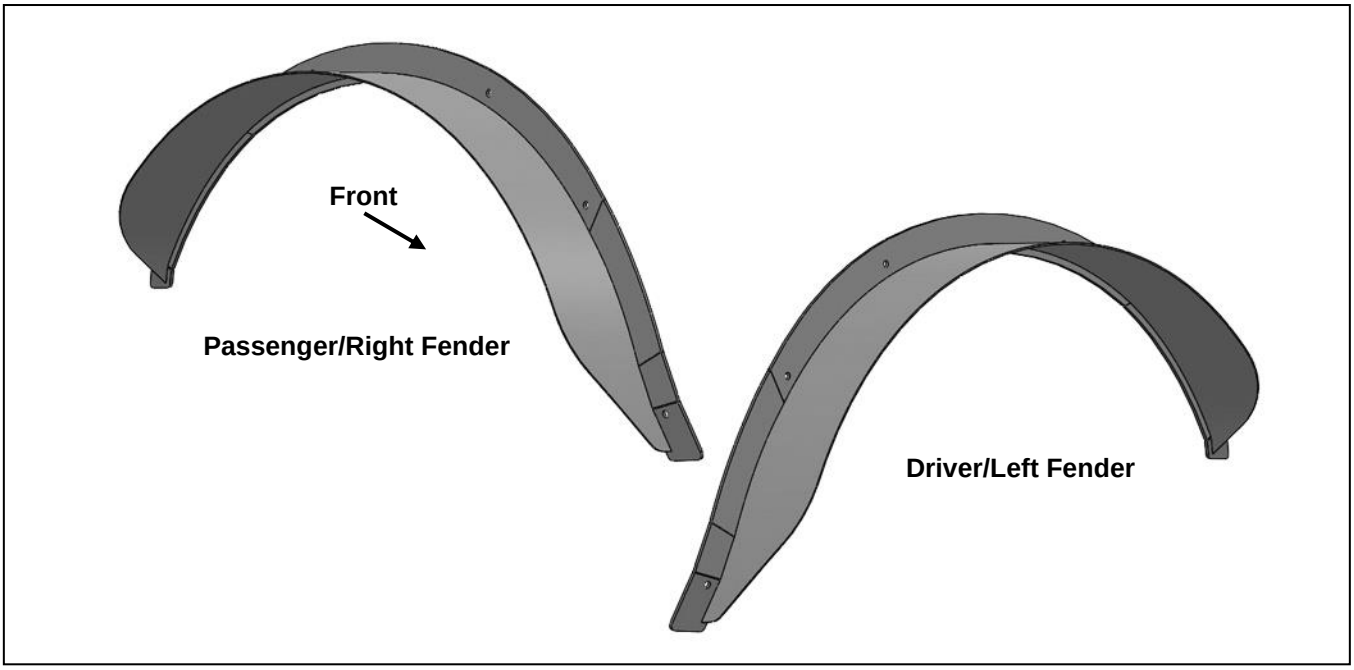
APPLICATION: 2021- 2022 FORD BRONCO 4DR

PARTS LIST

Qty	Part Description	Qty	Part Description
1	Driver/Left Rear Fender Flare	12	6mm Lock Washers
1	Passenger/Right Rear Fender Flare	2	6mm T-Nut Plates
12	6mm x 20mm Button Head Bolts	4	6mm Nut Plates
12	6mm x 12mm OD x 1.6mm Flat Washers	1	4mm Hex Wrench

TORQUE SPECIFICATION

Size	Torque
6 MM	102 in/lbs



INSTALLATION PROCEDURE:

REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY. ASSISTANCE IS RECOMMENDED.

1. Start installation on the Driver/Left side of the vehicle. Locate the plastic clips attaching the fender to the body of the vehicle, (Figure 1). Rotate counter clockwise to release the clips. Carefully pry the fender away from the vehicle and place in a safe location, (Figure 2).

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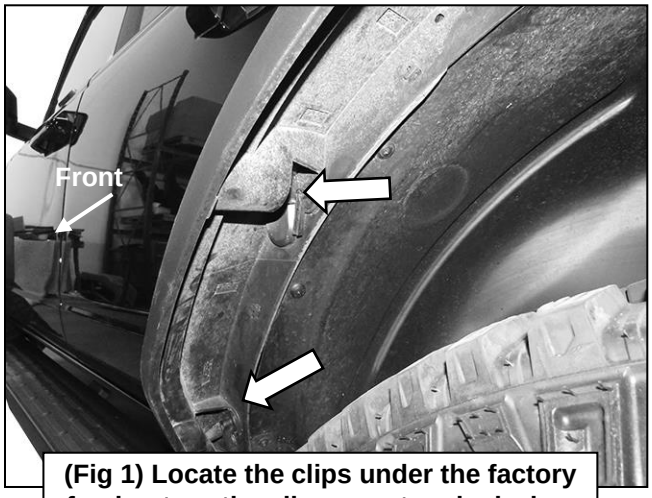
3. Locate the hardware attaching the fender liner to the outer edge of the wheel well. Temporarily remove the hardware to access the backside of the fender location.
4. Select the Driver/Left Fender. With assistance, hold up the Fender to the mounting location. Determine the holes needed in the body. Locate the third hole from the bottom in the front of the fender. Attach the Fender to the body with (1) 6mm Button Head Bolt, (1) 6mm Lock Washer and (1) 6mm Flat Washer, (Figures 3 & 5). Repeat this step to attach the top (2) holes in the rear of the fender to the body, (Figure 4). Do not tighten hardware.
5. Attach the front (2) holes in the Fender to the body with (2) 6mm Button Head Bolts, (2) 6mm Lock Washers, (2) 6mm Flat Washers and (2) 6mm Nut Plates, (Figures 3 & 5). Do not tighten hardware.
6. Attach the bottom rear hole of the fender to the body with (1) 6mm Button Head Bolt, (1) 6mm Lock Washer, (1) 6mm Flat Washer and (1) 6mm T-Nut Plate, (Figures 4 & 6). Do not tighten hardware.
7. Adjust the position of the Fender and fully tighten all hardware.
8. Repeat Steps 1—6 for Passenger/Right side Fender installation.
9. Do periodic inspections to the installation to make sure that all hardware is secure and tight.

To protect your investment, *do not use any type of polish or wax that may contain abrasives that could damage the finish. Mild soap may be used to clean the Fenders.*

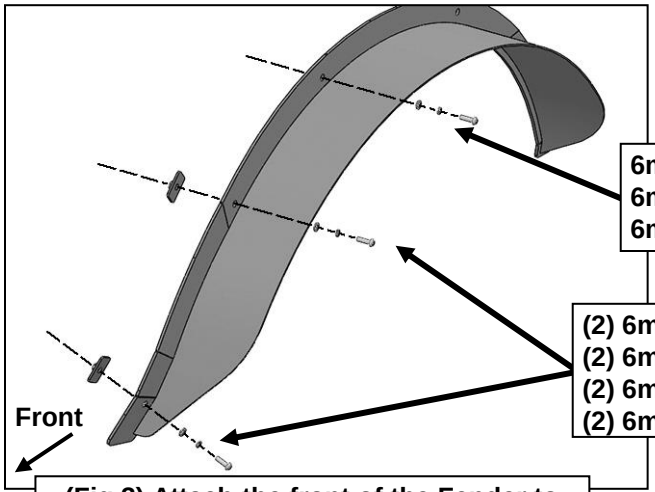
INSTALLATION IMAGES:

Driver/Left Side Installation Pictured



(Fig 1) Locate the clips under the factory fender, turn the clips counter clockwise. Carefully pry the fender away from vehicle

(Fig 2) Locate and temporarily remove the hardware attaching the fender liner to the edge of the wheel well



(Fig 3) Attach the front of the Fender to the vehicle

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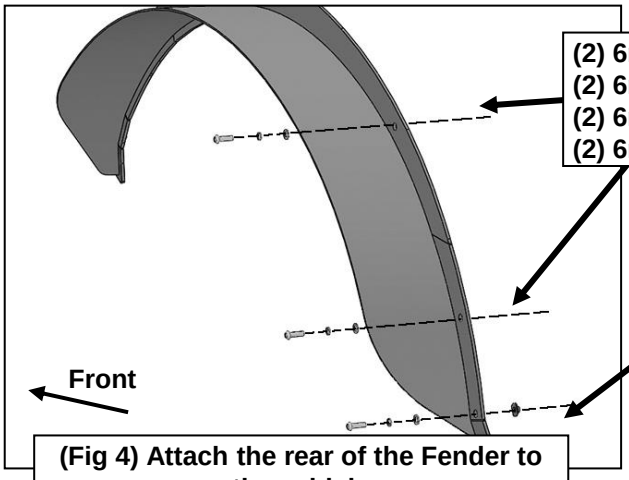
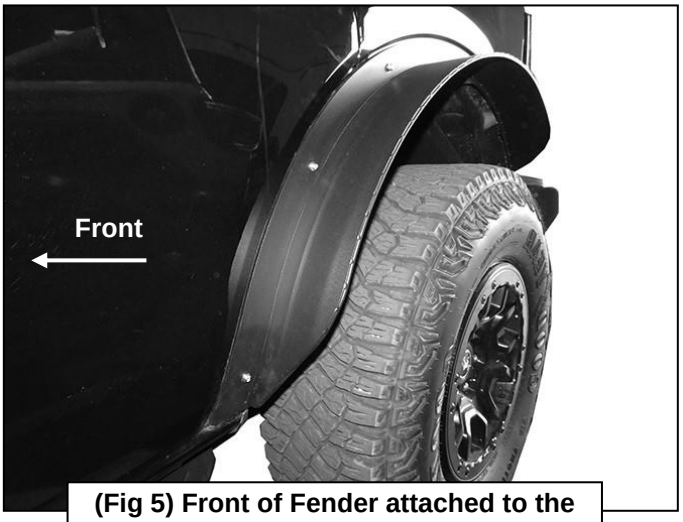
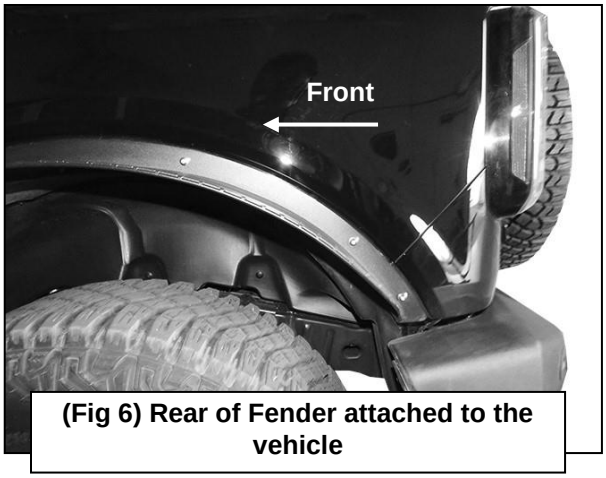


(Fig 4) Attach the rear of the Fender to the vehicle



(Fig 5) Front of Fender attached to the vehicle



(Fig 6) Rear of Fender attached to the vehicle

PRODUCT CARE

- Periodically check the product to ensure all fasteners are tight and components are intact.
- Regular waxing is recommended to protect the finish of the product.
- Use ONLY Non-Abrasive automotive wax. Use of any soap, polish or wax that contains an abrasive is detrimental and can scratch the finish leading to corrosion.
- Mild soap may be used to clean the product for both Stainless Steel and Black finish.

FAQ's

1. **Hardware and mounting brackets are not aligning properly**

   Ensure that hardware is being used on the correct side of vehicle. In some cases, the hardware may appear the same for driver and passenger side but may alter the alignment of mounting location. Check mounting brackets for both sides.

2. **Products are thumping / rattling after Installation**

   Ensure that all required mounting brackets / hardware's are installed & tightened correctly.

   Suggest using white Lithium / regular grease between metal-to-metal contact.

3. **Missing / Excess Hardware**

   Recheck hardware count as per the part list.

4. **Product not installing properly**

   Ensure the Year / Make / Model as well as cab and bed dimensions are correct for the application. Review all steps for installation to ensure they were followed correctly.

5. **Who should be contacted for questions regarding product / installation assistance?**

   www.trailfx.com / support@trailfx.com or 1-(866) 638-4870

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Warranty Terms:

Black Powder Coated: **3 Year Limited Warranty**

TrailFX and Keystone Automotive Operations Inc. make no guarantees or warranties for products not manufactured by Keystone Automotive Operations Inc. Such products are covered solely under any applicable warranty of the manufacturer. It is always recommended that the operating instructions and warranty instructions provided by the manufacturer are followed.

Keystone Automotive Operations Inc. warrants its products to be free from manufacturing and material defects to the original purchaser for the length of warranty stated above from the date of retail purchase. If any products are found to have a manufacturing or material defect, the product will be replaced or repaired at the option of TrailFX and Keystone Automotive Operations Inc. with proof of purchase by the original purchaser. The original purchaser shall pay all transportation and shipping costs associated with the return of the defective product and the defective product shall become the property of Keystone Automotive Operations Inc.

The Warranty applies to Keystone Automotive Operations Inc. products used for individual and recreational purposes. Commercial usage of the Keystone Automotive Operations Inc. products limits the warranty to 90-days from date of purchase.

The Warranty applies only to Keystone Automotive Operations Inc. products which are found to be defective in manufacturing or material. This warranty does not apply to normal wear and tear of the finish placed on Keystone Automotive Operations Inc. products.

TrailFX and Keystone Automotive Operations Inc. are not responsible for any labor costs incurred for removal or replacement of the defective product.

TrailFX and Keystone Automotive Operations Inc. are not responsible for repair or replacement of any product under the limited warranty where the product was improperly installed, misapplied, altered, abused, neglected, overloaded, misused or damaged as a result of an accident, including any use of the product not in accordance with all product operating and safety instructions.

Without limiting the generality of the foregoing, TrailFX and Keystone Automotive Operations Inc. shall under no circumstances be liable for any incidental or consequential loss or damage whatsoever arising out of, or in any way relating to any such breach of warranty or claimed defect in, or non-performance of the products. Some states do not allow the exclusion or limitation of incidental or consequential damages, so the above exclusion or limitation may not apply to you.

This limited warranty gives you specific legal rights, and you may also have other rights that vary from state to state.

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